

Welcome to Röckelein GmbH



Our Locations

Nuremberg



Reuth



About Us



Established **1975** in Nuremberg



Established **1990** in Reuth/Saxony



Employees: **72**



Field sales representatives: **5**

Awards & Certifications

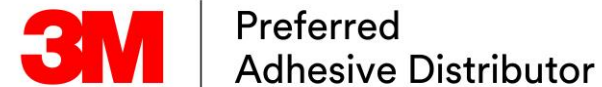
3M Premium Partner Industrie

We offer high-quality products in bonding, grinding and personal safety.



3M Preferred Adhesive Distributor

We have years of experience with adhesives and support your adhesive projects professionally.



3M Preferred Converter

For over 45 years, we have been a leader in the converting industry with extensive capabilities.



Awards & Certifications

tesa Gold Converter Partner

Our converting expertise enables us to implement customer-specific requirements with ease.



Certified Quality Management System

Our ISO 9001 system ensures short response times and consistently high quality.



UL-listed Cutting Operation

For converting 3M electrical, insulation, and conductive tapes according to UL File E17385.



Gluing

- Single- and double-sided adhesive tapes
- Adhesives, sealants, primers
- Releasable fastening systems
- Self-adhesive bumpers
- Packaging systems
- Labeling systems



Grinding & Polishing

- Abrasive tools
- Hand grinders
- Abrasives
- Scotch-Brite non-woven products
- Polishing systems

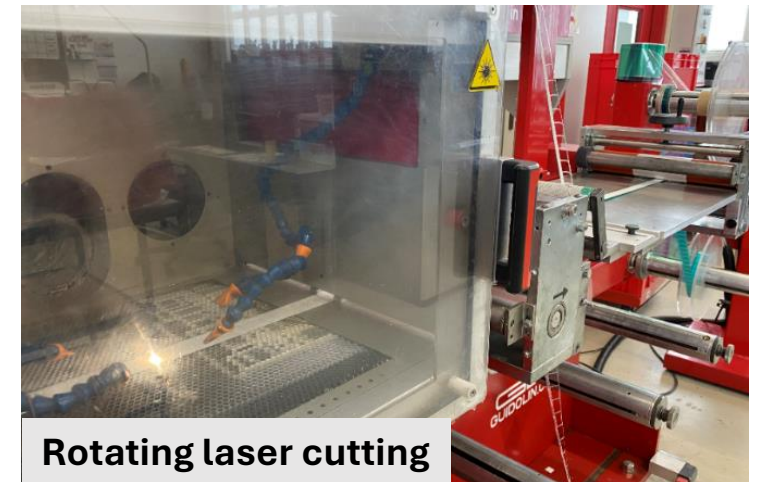
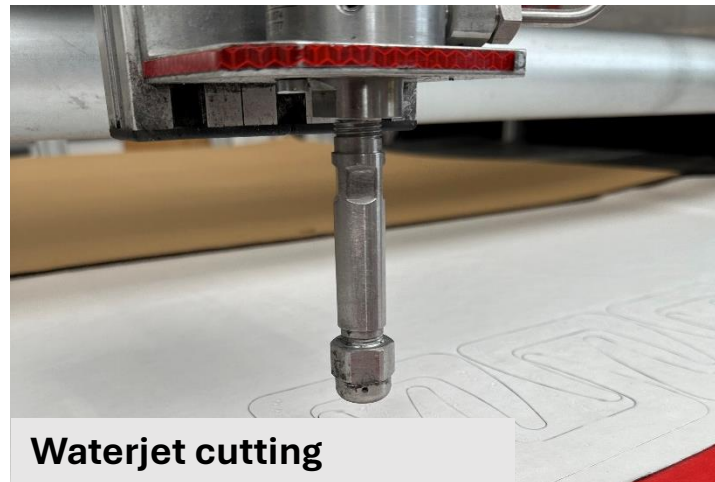
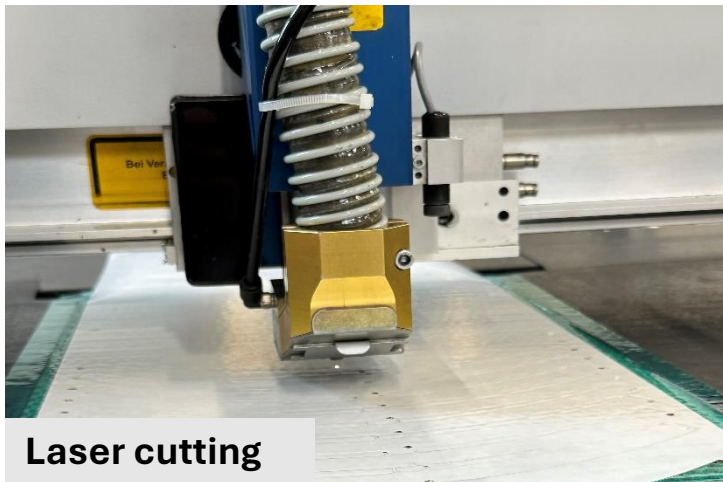
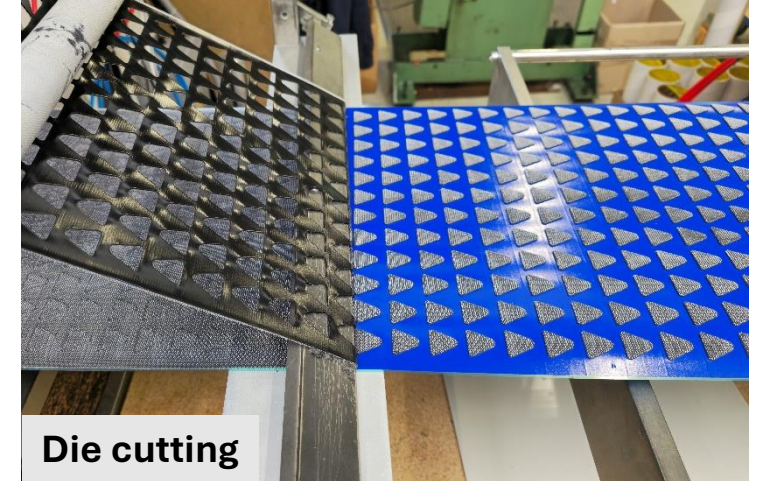
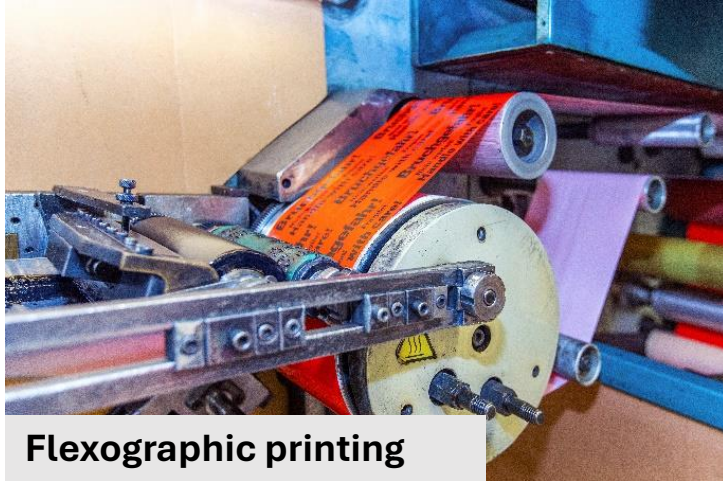


Personal Safety

- Anti-slip products
- Occupational safety
- Building protection
- Personal protective equipment
- Environmental protection products
- Safety concepts
- 3M fall protection



Our Manufacturing Processes



Insight into our production

We are pleased to present our machine park to you.

A behind-the-scenes look at Röckelein.

Our machines are reliable, precise, environmentally friendly, and efficient, providing customized solutions daily.

Link to our machine park on YouTube:

[Machine park on YouTube](#)



Our Flexographic Printing Department

Printed packaging tape serves as an effective advertising tool that makes your parcels stand out and effortlessly enhances your company's image.

Flexographic Printing Process

- Applicable to a wide range of materials – from paper to film
- Up to 4 colors
- Available from as little as 1 box

Computer-Controlled Ink Dispensing System

- Almost any shade from the Pantone color reference is possible
- HKS and RAL color references also available
- Environmentally friendly: Inks are mixed with gram-precision for each print job
- Sustainable: No ink waste – all leftover ink is reused



Machinery in Our Flexographic Printing Department

- Rolls with a running length of up to 990 meters can be produced
- Thanks to our ink dispensing system, nearly any color or color reference can be mixed precisely
- Printable materials include PVC, paper (also thread-reinforced), water-activated tape, RPET, and PP
- A total of 6 printing machines are available, enabling high-quality printing in up to 4 colors



[Our Printing Department](#)

Our Slitting Department

Your Needs – Your Dimensions – Your Custom Tape!

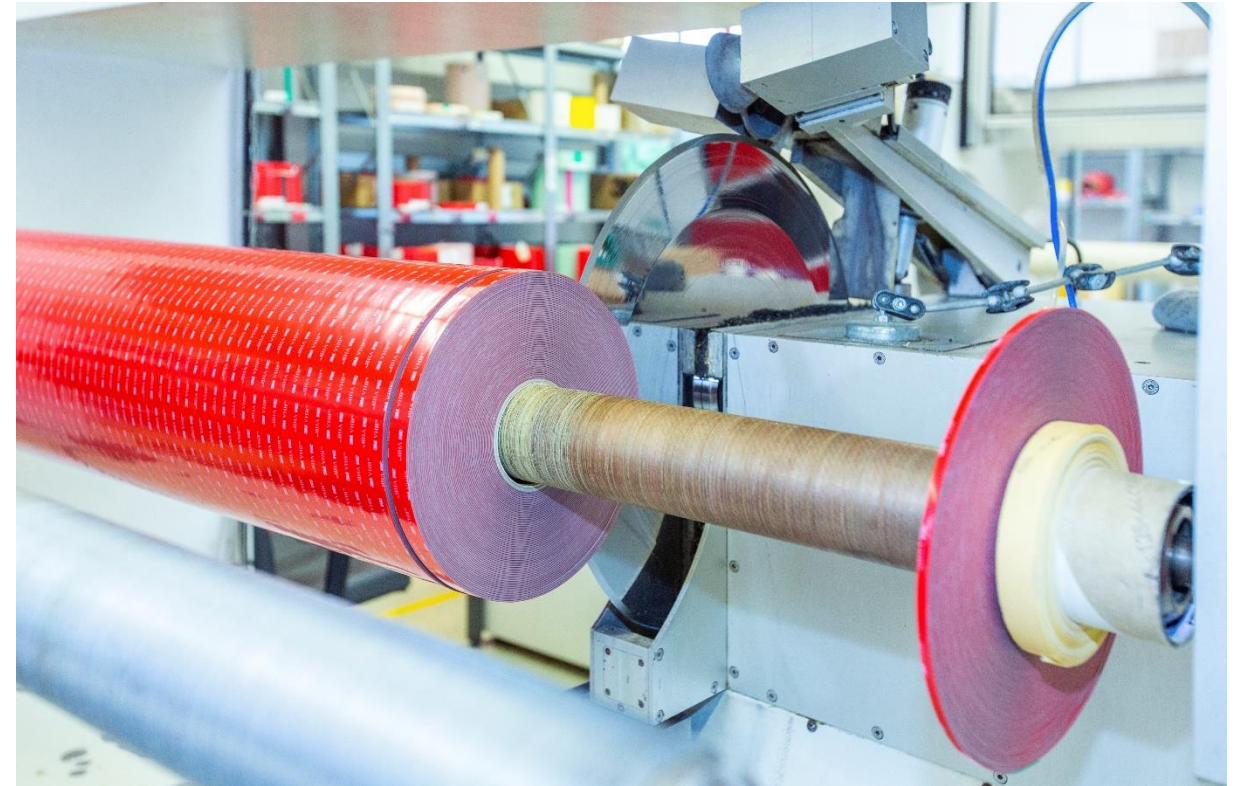
- Adhesive and non-adhesive roll materials slit to your specifications
- Single roll orders possible



Our machine park in the slitting department

Custom Dimensions of Adhesive Tapes

- We slit a wide variety of materials specifically for you, such as single-sided and double-sided adhesive tapes.
- Factors such as width, length, core diameter, or special shapes play an important role.
- Four slitting machines and one rewinding and cutting machine are available.



[Our Slitting Department](#)

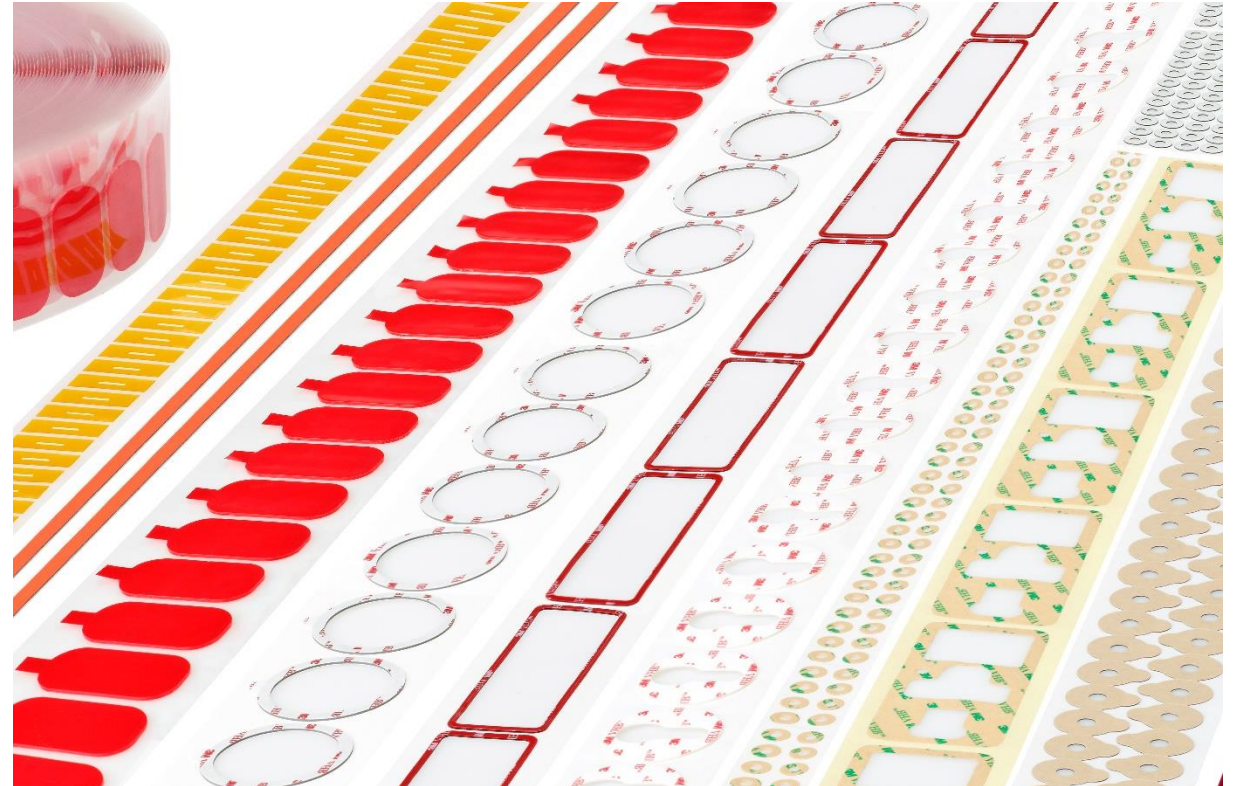
Our die cutting department

Custom-Shaped Parts through Die-Cutting Technology

Thanks to our extensive machinery and decades of experience, we work with you to design the most suitable and efficient solution in the field of self-adhesive die-cut parts.

We deliver your parts in the form that suits you best:

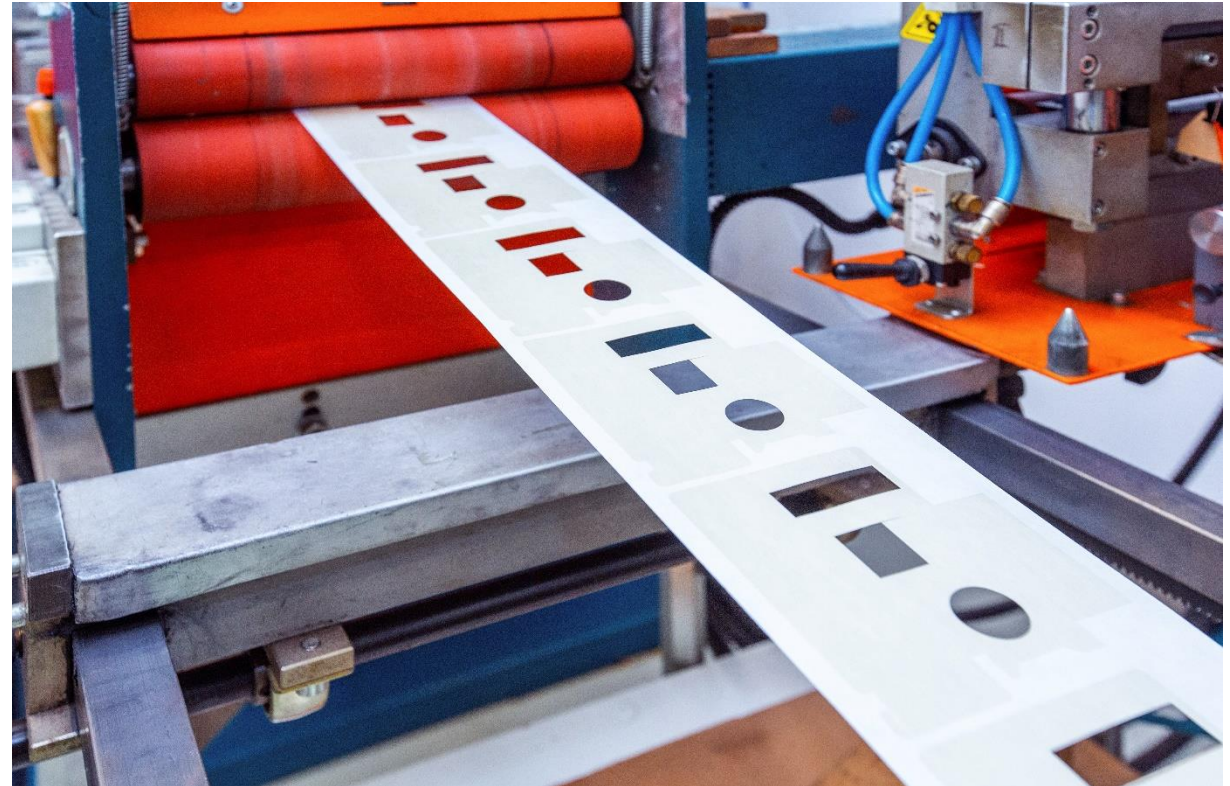
- Die-cut parts on rolls, wound inward or outward
- As individual pieces (loose in cartons or bags)
- As sheeted material
- With waste matrix removed
- With a finger lift tab or positioning aid



Our machine park in the die cutting department

Custom Die-Cut Parts

- Optimize your production and speed up assembly times.
- Die-cut parts can be made from a wide range of products, including double-sided and single-sided coated, removable, and multifunctional adhesives.
- All assembly components can be precisely cut to shape, quickly and cleanly, equipped with self-adhesive backing, and joined together.
- Four flatbed die-cutting machines and four rotary die-cutting machines are available.



[Our Die Cutting Department](#)

Laser cutting & Waterjet cutting

Our lasers:

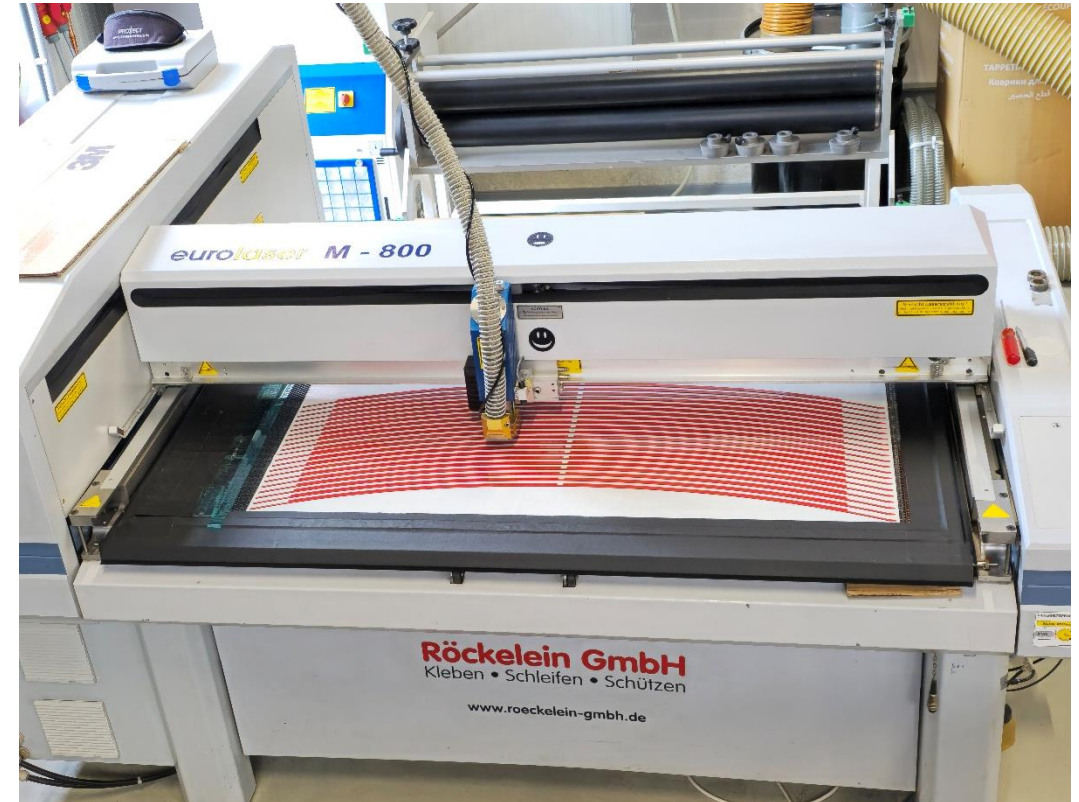
- Rotary laser
- Flatbed laser
- Plotter

With our state-of-the-art laser cutting machines, we can produce custom-shaped parts from adhesive and non-adhesive materials without the need for tooling – even in small quantities and with maximum precision according to your specifications.

Waterjet Cutting Process

Waterjet cutting is a tool-free manufacturing method that is both cost-effective and sustainable.

This process is particularly suitable for non-adhesive products, self-adhesive anti-slip materials, and substrates that cannot be processed by other methods due to their chemical composition.



Our machine park Laser cutting and Rotating laser cutting

We deliver your die-cut parts in the most efficient format for your needs:

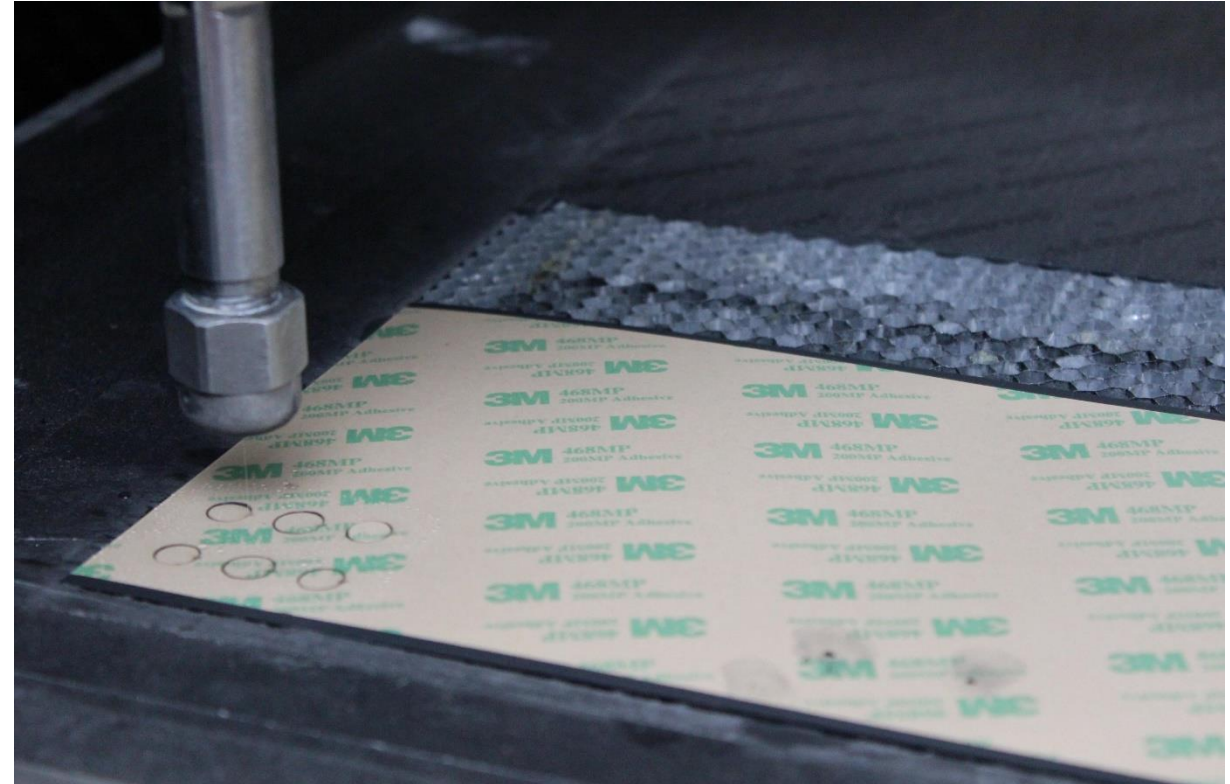
- As individual pieces (loose in cartons or bags)
 - As sheeted material
 - With waste matrix removed
 - With finger-lift tab or positioning aid
 - Engraving is also possible
-
- Laser cutting is particularly suitable for **prototype construction**, **pre-series production**, or **very small quantities**.
 - There is no material deformation or pressure marking (contactless cutting process).
 - **Tight manufacturing tolerances** of up to ± 0.1 mm can be achieved. We operate three flatbed lasers and one rotating laser.

[Our Laser Department](#)



Our machine park Waterjet Cutting

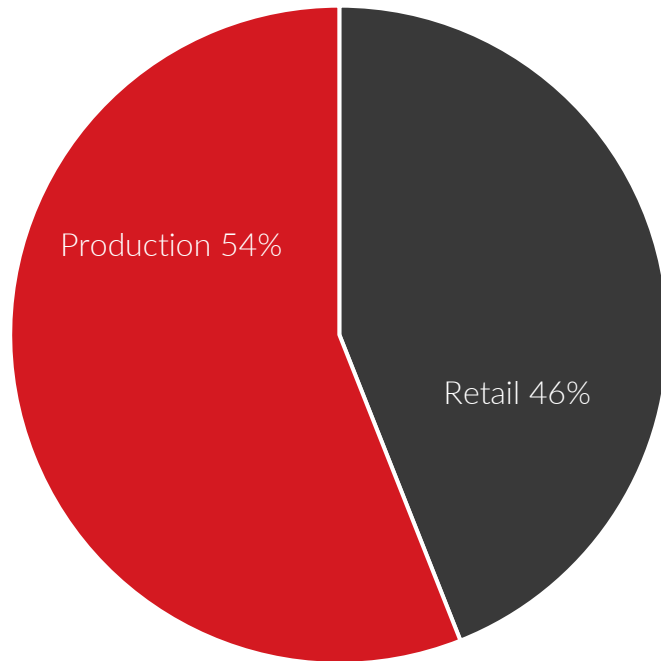
- A water jet is generated using an ultra-high-pressure pump, which compresses the water to a pressure of up to 4000 bar. The water is then directed through nozzles to create a vertical jet capable of cutting soft to medium-hard materials.
- The advantage when cutting **thick materials**, such as foams, is that the cut edges remain per



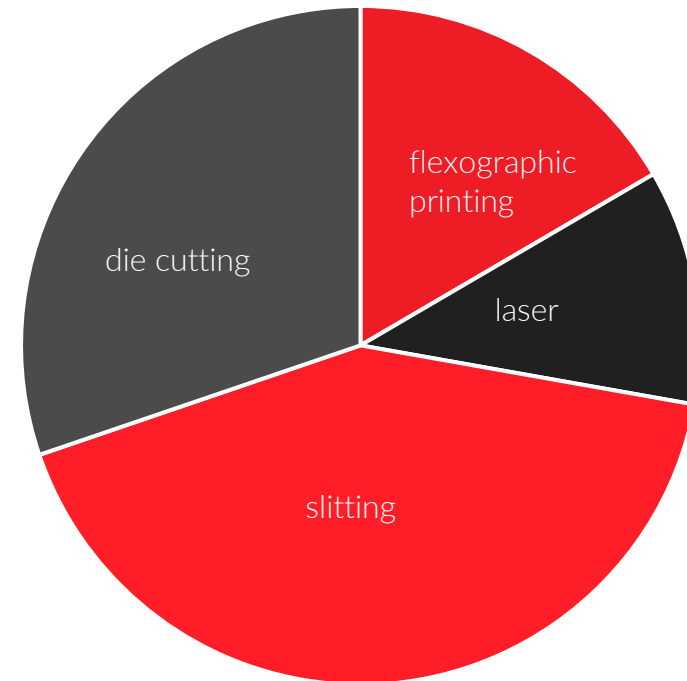
[Our Waterjet cutting system](#)

Numbers, data & Facts

production share

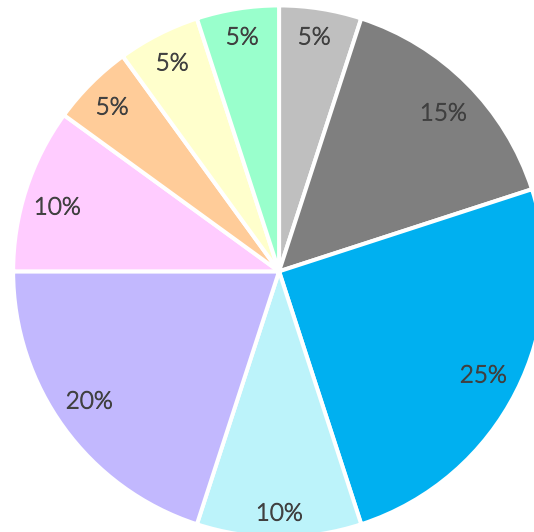


Converting



Our branch of industry

branch of industry



■ Glass and ceramics industry

■ Electrical industry

■ Medical technology

■ Plastics industry

■ Metal industry

■ Energy sector

■ Automotive & Aerospace

■ Mechanical engineering and plant construction

■ Others



Our corporate policy

Partnership with suppliers is important to us. We rely on long-term, values-based relationships throughout the entire supply chain.

We see quality as a matter of course. All employees contribute to a lived quality management – with the goal of not only meeting expectations but exceeding them.

Our employees are our strength. Appreciation, personal responsibility, and continuous training ensure our performance and strong employee retention..

Customer satisfaction is our driving force. It secures our market position and motivates us to continuously develop and innovate.

Sustainability and integrity shape our actions. We operate responsibly, transparently, and in compliance with the law – for long-term stability and trust.

As a family-owned company, we act with flexibility and customer focus. Short decision-making paths enable tailored solutions – true to our guiding principle:

“Strive for perfection in everything you do. Take the best that exists and make it better. If it doesn't exist, create it.”
– Sir Henry Royce

Our environmental policy

We are committed to systematic environmental protection throughout our value chain.

Our environmental management is guided by international standards and aims for continuous improvement. We regularly assess our environmental impact, systematically reduce emissions, increase energy efficiency, and conserve resources – in line with our corporate policy and code of conduct.

We conserve resources

We reduce emissions

We promote biodiversity

We procure in an environmentally friendly way

We handle hazardous substances responsibly

We increase our energy efficiency

We ensure health and safety



Our sustainability reporting:

[The global standard for resilient and sustainable supply | EcoVadis IntegrityNext – Your solution for supply chain sustainability](#)

Workshops



We offer free workshops for all customers

Directly at your site, at our site,
or at 3M site.



For trained manpower and better
product know-how.

Röckelein GmbH Imagefilm



[Link to our corporate video](#)

Thank You!

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